

TSB:

TECHNICAL SERVICE BULLETIN

VACU-JIG MILL DRILL SYSTEM: DIGITAL DISPLAY POSITIVE AND NEGATIVE DIRECTIONS INCORRECT ISSUED OCTOBER 29, 2006

Tools Required: Phillips screwdriver (older models)

Instructions: The following steps are to be used to reverse the + and – directional indications of your VacuJig ProScale if they do not match the diagram below the digital display.

1. If you have a display made after July of 2000 (any display which shows the firmware version when first turned on):
 - a. To enter the programming mode press and hold the **Mode** button for at least 2 seconds. With the **Mode** button still held in, momentarily press the **0** button and release both buttons.
 - b. The display should now show “Pr 0” for Program Function 0, and either a “0” or “1” for the setting of this program function. Press the **+** button to change the “0” or “1” to the opposite value.
 - c. Press and hold the **Mode** button and momentarily press the **0** button as in step a, to exit the programming mode. Your display should now show + and – directions opposite to what they did before.
2. If you have an older display (one which does not show the firmware version when first turned on):
 - a. Remove the 2 Phillips screws holding the display cover in place.
 - b. Remove the display cover and turn over so you are looking at the back of the display.
 - c. Move the jumper block on jumper J3 to its alternate position. Each jumper has 3 posts, the jumper block connects 2 of these. If the “A” position is the left and center posts, then the “B” position would be the center post and the right post.
 - d. Replace the display cover.
 - e. The + and – directional indicators should now read opposite to what they did previously.

